

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer
Certification System for the following Scheme(s):**

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: Vital Human Resources Ltd

The Unit: Bellshill Depot

Located in: Bellshill

is certified for the product(s):

Aluminothermic welding of plain rail and switches and crossings in flat bottom and bullhead rail. Aluminothermic welding of light rail and grooved rails.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 160143/GB – Rev. 1

First Issue date: 24/05/2016

Current issue date: 02/06/2021

Date of expiry: 28/05/2026

ANBCC Governing Board Representative

Julio Tolaini

TWI Certification Ltd, United Kingdom

Scheme Manager

Emma Freckingham



This certificate is subject to the rules established by EWF for the certification of Companies

EFW Manufacturer Certification System

SCHEDULE

Schedule Revision Date 02/06/2021 Rev. 2

Related to Certificate Number 160143/GB Rev. 1

Product/Construction standard(s)

NR/L2/TRK/0032 / NR/L2/CTM/222 / NR/L2/RMVP/0172 / NR/L3/RMVP/0201 /
NR/L3/RMVP/CAL501

Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)

Thermit Welding (GB) Ltd Process Manual

Welding Process(es) (EN ISO 4063)

Aluminothermic (71)

Parent Material Group(s) (CEN ISO/TR 15608)

Group 11

Responsible Welding Coordination Personnel

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	D Bagguley, C&G 215 Parts I & II, C&G 165 Part I	Welding Manager	Specific

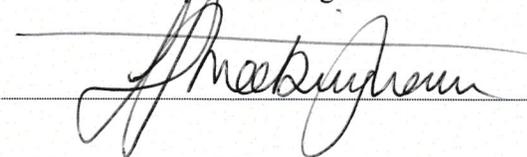
ANBCC Governing Board Representative

Julio Tolaini



Scheme Manager

Emma Freckingham





INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834



Company: Vital Human Resources Ltd

The Unit: Bellshill Depot

Located in: Bellshill

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Aluminothermic welding of plain rail and switches and crossings in flat bottom and bullhead rail. Aluminothermic welding of light rail and grooved rails.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 160143/GB – Rev. 1

First issue date: 24/05/2016

Current issue date: 02/06/2021

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ANBCC Governing Board Representative

Julio Tolaini

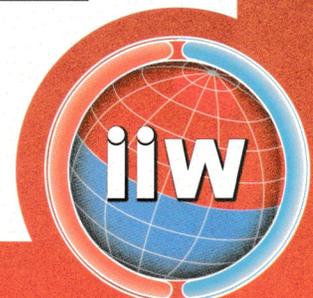
Scheme Manager

Emma Freckingham

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW
for the certification of Companies





IIW Manufacturer Certification Scheme



SCHEDULE

Schedule Revision Date 02/06/2021 Rev. 2

Related to Certificate Number 160143/GB Rev. 1

Product/Construction standard(s)

NR/L2/TRK/0032 / NR/L2/CTM/222 / NR/L2/RMVP/0172 / NR/L3/RMVP/0201 /
NR/L3/RMVP/CAL501

Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)

Thermit Welding (GB) Ltd Process Manual

Welding Process(es) (ISO 4063)

Aluminothermic (71)

Parent Material Group(s) (ISO/TR 15608)

Group 11

Responsible Welding Coordination Personnel

Name (Qualification)	Job Title	Technical knowledge
D Bagguley, C&G 215 Parts I & II, C&G 165 Part I	Welding Manager	Specific

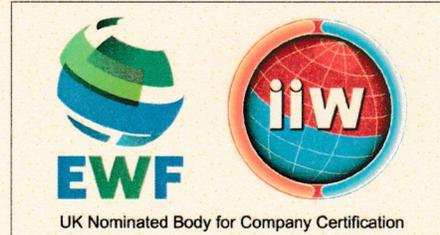
ANBCC Governing Board Representative
Julio Tolaini

Scheme Manager
Emma Freckingham



The standards and documents referred in the certificate and schedule are those valid at the time of certification





TWI Certification Ltd

Welding Fabricator Certification Scheme

Registration Number 160143/GB Rev 1

This is to Certify that

Vital Human Resources Ltd

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Aluminothermic welding of plain rail and switches and
crossings in flat bottom and bullhead rail.
Aluminothermic welding of light rail and grooved rails.***

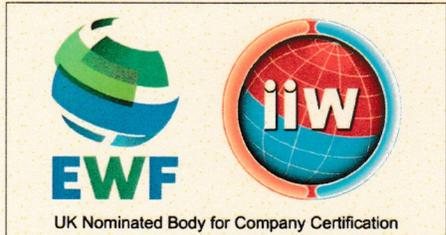
as shown on the attached Schedule

*The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Full details are held on the TWI register of Certified Companies

Chairman
Certification Management Board

Scheme Manager



Schedule

<i>Vital Human Resources Ltd Unit 9, Darrows Industrial Estate John Brannan Way Bellshill Strathclyde ML4 3HD</i>	<i>Registration Number 160143/GB Issue 2 Valid: 02 June 2021 to 28 May 2026 (subject to satisfactory periodic surveillance)</i>
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Product range:

Aluminothermic welding of plain rail and switches and crossings in flat bottom and bullhead rail. Aluminothermic welding of light rail and grooved rails.

Materials

Group 11 Steels covered by group 1 except $0.25\% < C \leq 0.85\%$

Chairman
Certification Management Board

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom