

# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer  
Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

**Company:** Vital Human Resources Ltd

**The Unit:** Bellshill Depot

**Located in:** Bellshill

**is certified for the product(s):**

Aluminothermic welding of plain rail and switches and crossings in flat bottom and bullhead rail. Aluminothermic welding of light rail and grooved rails.

**with the scope of work stated in the attached Schedule**

**Certificate number and revision status:** 160143/GB – Rev. 1

**First Issue date:** 24/05/2016

**Current issue  
date:** 02/06/2021

**Date of expiry:** 28/05/2026

**ANBCC Governing Board Representative**

Julio Tolaini

TWI Certification Ltd, United Kingdom

**Scheme Manager**

Emma Freckingham



**This certificate is subject to the rules established by EWF for the certification of Companies**









# INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the  
IIW Manufacturer Certification Scheme  
according to ISO 3834



**Company:** Vital Human Resources Ltd

**The Unit:** Bellshill Depot

**Located in:** Bellshill

**is certified in accordance with**

## BS EN ISO 3834 Part 2

**For the product(s):** Aluminothermic welding of plain rail and switches and crossings in flat bottom and bullhead rail. Aluminothermic welding of light rail and grooved rails.

**with the scope of work stated in the attached Schedule**

**Certificate number and revision status:** 160143/GB – Rev. 1

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**ANBCC Governing Board Representative**  
Julio Tolaini

**Scheme Manager**  
Emma Freckingham

TWI Certification Ltd, United Kingdom



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for the certification of Companies





# IIW Manufacturer Certification Scheme



## SCHEDULE

Schedule Revision Date 02/06/2021 Rev. 2

Related to Certificate Number 160143/GB Rev. 1

### Product/Construction standard(s)

NR/L2/TRK/0032 / NR/L2/CTM/222 / NR/L2/RMVP/0172 / NR/L3/RMVP/0201 /  
NR/L3/RMVP/CAL501

### Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)

Thermit Welding (GB) Ltd Process Manual

### Welding Process(es) (ISO 4063)

Aluminothermic (71)

### Parent Material Group(s) (ISO/TR 15608)

Group 11

### Responsible Welding Coordination Personnel

Name (Qualification)	Job Title	Technical knowledge
D Bagguley, C&G 215 Parts I & II, C&G 165 Part I	Welding Manager	Specific

ANBCC Governing Board Representative

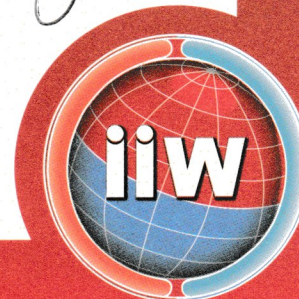
Julio Tolaini

Scheme Manager

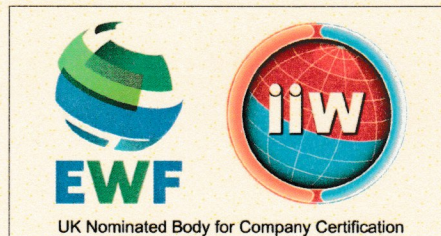
Emma Freckingham



The standards and documents referred in the certificate and  
schedule are those valid at the time of certification







# **TWI Certification Ltd**

## **Welding Fabricator Certification Scheme**

*Registration Number 160143/GB Rev 1*

*This is to Certify that*

### ***Vital Human Resources Ltd***

*has been assessed in accordance with the  
Rules of the scheme in respect of their control  
of welding operations involved in the manufacture of:*

***Aluminothermic welding of plain rail and switches and  
crossings in flat bottom and bullhead rail.  
Aluminothermic welding of light rail and grooved rails.***

*as shown on the attached Schedule*

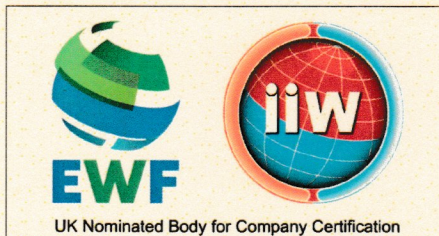
*The Company's Welding Management System  
complies with ISO 3834 Part 2 and EWF/IIW requirements*

*Full details are held on the TWI register of Certified Companies*

Chairman  
Certification Management Board

Scheme Manager





## Schedule

Vital Human Resources Ltd Unit 9, Darrows Industrial Estate John Brannan Way Bellshill Strathclyde ML4 3HD	Registration Number 160143/GB Issue 2 Valid: 02 June 2021 to 28 May 2026 (subject to satisfactory periodic surveillance)
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### **Product range:**

*Aluminothermic welding of plain rail and switches and crossings in flat bottom and bullhead rail. Aluminothermic welding of light rail and grooved rails.*

### **Materials**

*Group 11 Steels covered by group 1 except  $0.25\% < C \leq 0.85\%$*

Chairman  
Certification Management Board

Scheme Manager